

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application.

**Listing of Claims:**

1. (Currently Amended) A method for producing a wiper arm, especially for window wiping systems in vehicles, comprising a wiper arm fixing part (10) and a wiper arm articulated part (14), characterized in that the wiper arm articulated part (14) is stamped out of a sheet metal material which is precoated on one side, and then is bent in such a way that the coated surface is placed on the inside, in that the wiper arm fixing part (10) is joined to the wiper arm articulated part (14) by means of a hinge pin, and in that the wiper arm is then provided with a layer of paint by means of a spraying or powder technique.
2. (Currently Amended) The method as claimed in claim 1, characterized in that the wiper arm articulated part (14) is produced from a precoated sheet metal material having a thickness of approximately 1.2 to approximately 2 mm.
3. (Currently Amended) The method as claimed in claim 1 or 2, characterized in that the wiper arm articulated part (14) is bent so that it has a cross section in the form of a U-shaped channel.
4. (Currently Amended) The method as claimed in ~~any of claims 1 to 3,~~ claim 1, characterized in that a coil coating material is used as the sheet metal material which is precoated on one side.

5. (Currently Amended) The method as claimed in ~~any of claims 1 to 4,~~  
claim 1, characterized in that the wiper arm fixing part (10) is designed as a  
die-cast metal part.

6. (Currently Amended) The method as claimed in claim 5,  
characterized in that the wiper arm fixing part (10) is designed with a  
bearing bushing (20) for the passage of the bearing pin (18).

7. (Currently Amended) The method as claimed in ~~any of claims 2 to 6,~~  
claim 2, characterized in that the bearing pin (18) projects through the  
parallel legs (14a, 14b) of the wiper arm articulated part (14) and is  
designed as a rivet with a rivet head (18a) at one end and a clinched area  
(18b) at the other axial end.

8. (Currently Amended) A wiper arm with a flat wiper blade, comprising  
a wiper arm fixing part and a wiper arm articulated part which is joined to  
the latter by a hinge pin, said wiper arm articulated part having a cross  
section in the form of a generally U-shaped channel, characterized in that  
the wiper arm articulated part is made from a sheet metal material which is  
precoated on one side and has a thickness of approximately 1.2 to  
approximately 2 mm, and the coated surface is arranged on the inside.